





# **Automatic Inline Heat Sealer**

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The MPE SL1400VG is an automatic vacuum MAP inline heat-sealing machine. It has an indexing conveyor and a central seal station with upper and lower vacuum hoods. The integrated coding has mounting brackets for print heads, encoders and sensors. A powered eject system for seamless down-stream integration. Recipe driven machine set up through an intuitive HMI. Ideal for sandwiches industry which require extended shelf life. Options for a film feed system to allow other styles of packaging. Remote access for customer support and software updates.

#### **Standard Features**

- Recipe driven automatic machine set-up
- Coding / Printer Integration
- Powered eject system
- Up to 10 Cycles per min VMAP
- Fully automatic machine
- Maintenance friendly
- Food industry approved construction
- Ancillary equipment Integration (Coders / Printers)
- MADE IN UK

#### **Optional Features**

- o Vacuum Pump
- Film feed system
- Coding and printing
- Adjustable size tooling (cardboard packaging)
- Silent air compressor

## **Sealing capacity**

Sizes based on a standard size conveyor plate 190.5mm x 350mm. Other size conveyor plates available. Contact MPE for more information.

Packaging Material	Length	Width	Depth (VMAP)	Depth (Std / MAP)	Diameter
Cardboard	160mm	295mm	95mm	185mm	160mm
Plastic	145mm	295mm	95mm	185mm	145mm

### **Production capacity**

Cycles per Minut	
VMAP	10
МАР	12
Standard Seal	20

### **Packaging materials**

Trays		
C·PET		
A·PET		
R·PET		
Polypropylene		
PVC		
Styrene		
Board		
Paper		
Smooth Wall Foil		

### Dimensions

Height	1328 mm
Width	853.5 mm
Length	3497 mm

#### Gas flush consumption

Pressure	Flow	Pressure	Flow
6 Bar	50L/Min	87psi	1.7CFM

## **Electrical supply**

Electrical supply

400V 3 phase + neutral (fused at 16A) 50/60Hz

